



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C2-3-8

Job Sheet 176695



Part No: C2-3-8

Job Qty: 20 ea

Part Name: Actuator Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C2-3-8 REV.2 IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/11/18	0.00	0.00	Start Up Machining-4		
120	CNC Lathe	20 pcs		5/11/18	0.50	2.00	MORI SL-154		
130	QC	20 pcs		5/11/18	0.00	0.00	QC2 Machining-5		
140	QC	20 pcs		5/11/18	0.00	0.00	QC8 Machining-5		
150	Packaging	20 pcs		5/11/18	0.00	0.00	Packaging3-2		
160	QC21-FG	20 Ea		5/11/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FB807 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - Identify and Stock

MAY 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MBRONZR1.000	Bronze Round Bar 1.000"	.0600 ft (.003 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MBRONZR1.000	0	1	0

Part Specifications

Specifications could not be found.

Plex 4/27/18 12:50 PM Dart.lajeunesse.marie



Container No: S072543



Part: C2-3-8

Job No: 176695

Serial No/Batch: S072543

Revision: 2

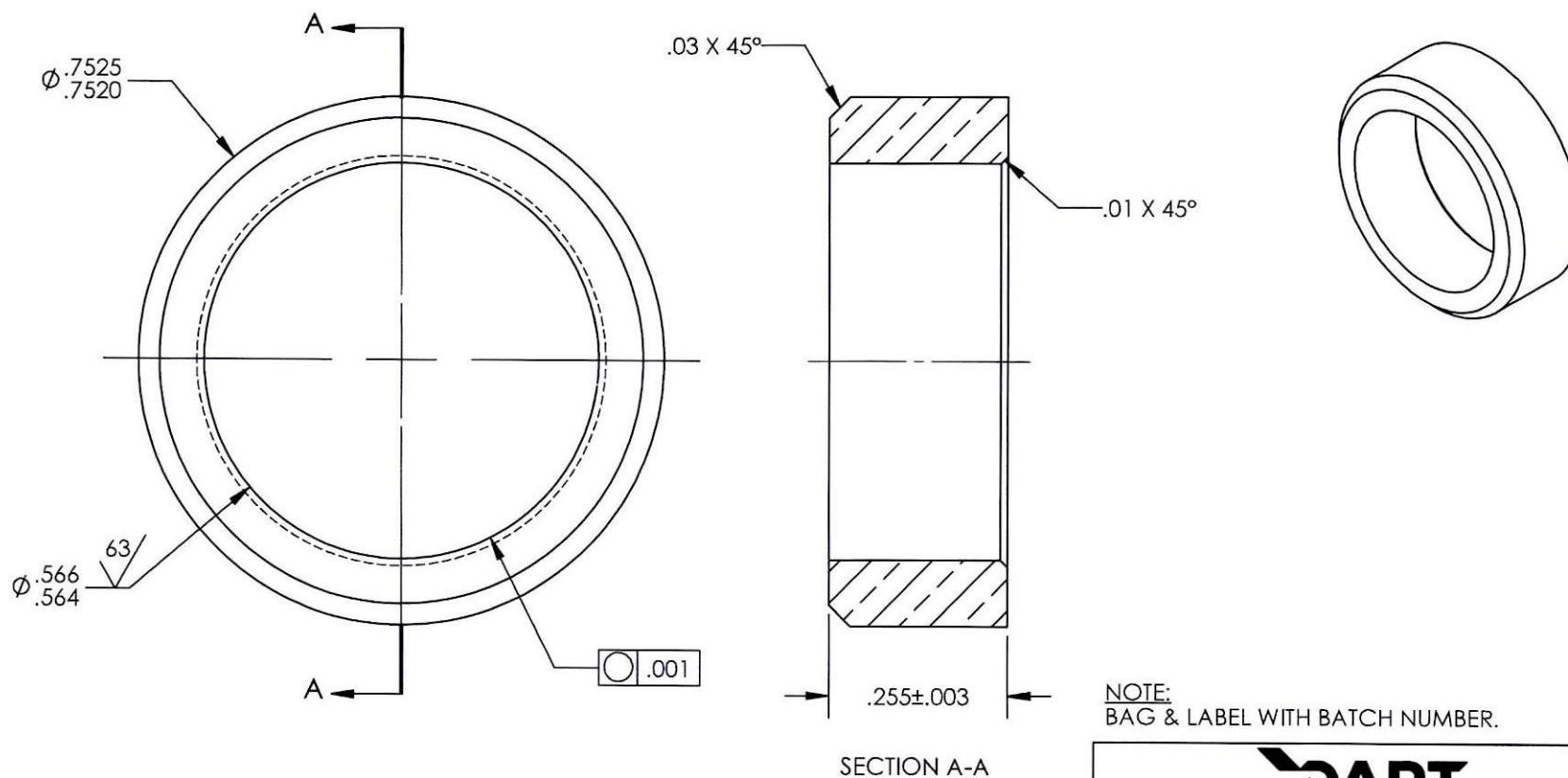
Inspector:

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Date: 05/18/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0105	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/6/2014	DPD	RW
2	17-0002	CH'D DIM WAS ($\phi .753 +.000/-0.01$) IS $\phi .7525/.7520$. WAS ($\phi .565 +.000/-0.01$) IS $\phi .566/.564$ WITH SURFACE CALLOUT 63. ADDED FEATURE CONTROL FRAME $\phi .001$	1/16/2017	RJC	SM



DART AEROSPACE	
TITLE ACTUATOR BUSHING	
DWG NO. C2-3-8	REV 2
MAT'L SINTERED BRONZE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	
SCALE 4:1	DATE 11/14/2001

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.C.
			C2-3-8	1	ACTUATOR BUSHING	SINTERED BRONZE		1

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	